

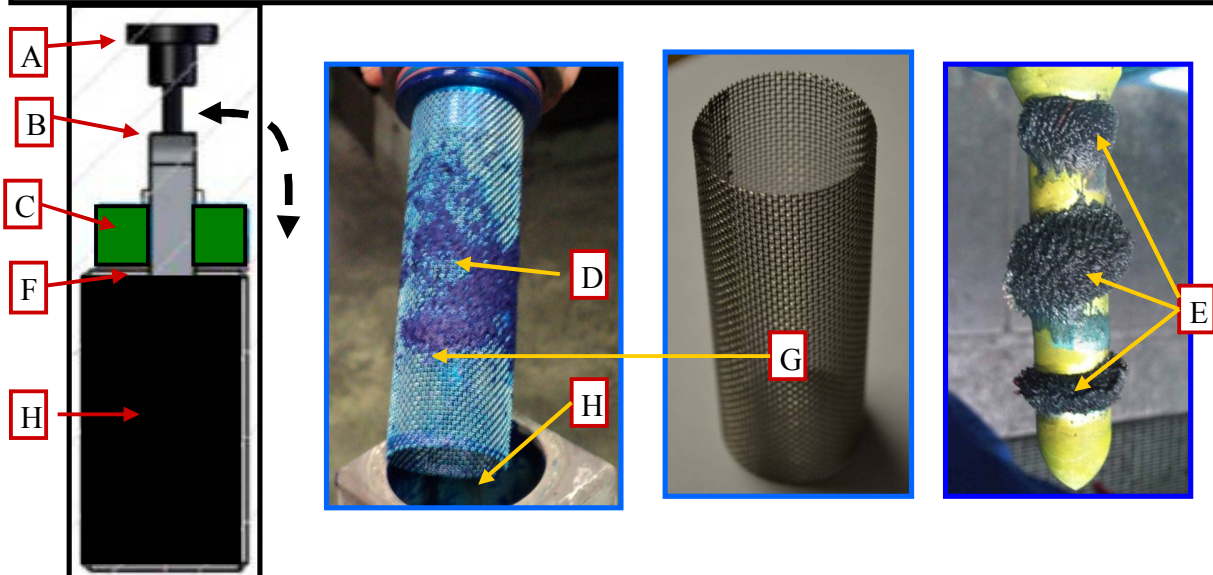
## Clean-Flo™ In-Line Filter Service Instructions

Each filter system should be serviced once a day

1. Ensure ink pump is turned off and there is no flow through the ink filter.
2. Close any manual valves that may be on your filter system.
3. Loosen threaded hand knob (A) and lower swivel handle (B).
4. Remove filter cap assembly (C) by hand (**no tools required**).
5. Remove dirty filter cartridge (D) from filter cap.
6. Remove metallic debris (E) from magnetic probe using a rag. Start at the top of the magnetic probe and wipe downwards - debris will release into the rag.
7. Check three gaskets (F) on filter cap—replace as required.
8. Install a clean filter cartridge (G).
9. Insert filter cap assembly (C) into filter body (H), ensure the cap is installed all the way and snug against the filter body.
10. Raise swivel arm (B) and center the foot of the hand knob on the plastic disk. Tighten threaded hand knob (A) by hand until it is snug—never over-tighten.

**CAUTION: NEVER USE A WRENCH OR ANY TOOL TO TIGHTEN THE HAND KNOB! DAMAGE MAY RESULT**

10. Be sure to open any manual valves that were closed for filter servicing.



**CAUTION: Ensure ink pump is turned off and proper lock-out procedures followed prior to servicing filters.**